



KW ABRICHTTECHNIK

KW clamping device with diamond roll mandrel







For every grinding application as flat- and centerless grinding

KW-mandrels be a feature of extreme <u>quietness</u>. They are designed with a <u>special bearing-model</u> and responsible for highest precision. The run- and flat tolerance, in axial and radial direction, is less than <u>+/- 2 microns</u> and are <u>optimized</u> regarding the current <u>dressing application</u> to work economical and efficient. Our mandrels are <u>lifetime-grease lubricated</u> and <u>maintenance free</u>. By default, the <u>turning direction is flexible</u> (left/right). The drive can be designed to customer needs, i.e. by using a belt or HSK connection. Further on, <u>sealing air</u> is placed per standard and a <u>water-cooling</u> supply, for a stable temperature, can be mounted afterwards. With our <u>fast-clamping-system (HSP)</u> and the very easy to reach media-connection, the operator is able work <u>quickly for set-up and maintenance</u>. The <u>belt-crack-sensor</u> is mounted by default, optionally it is possible to adapted a <u>speed sensor</u>, as well as an <u>acoustic-emission-sensor</u> to reach an optimized dressing process. To reach a <u>best precision</u> condition and <u>quietness</u>, our clamping devices of material cast iron GG25, are <u>annealed unstressed</u>. The followed treatments are controlled under high precision tolerance production. The boring, as well as fine treatment, is done in our facility. Our clamping device is very common for machine supplier and industry.

Your added value

- Vibration less dressing
- Better surface condition
- Avoiding of grinding wheel and work piece damage
- High-precision production quality
- Higher stiffness through special compound material

- Best condition for your grinding wheel and process
- Available for every grinding application
- Available for existing dressing mandrels
- Proven dressing technology in industry
- Optimizing mass-production
- Optimized dressing step through sensor

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